



5800 Enterprise Drive  
Jackson, Michigan 49201  
[www.GSLTechnology.com](http://www.GSLTechnology.com)  
(517) 780-9090

# STEN / 76

## 9mm Sub Machine Gun Suppressor



# Users Manual

# **STEN / 76 Specifications**

**Caliber: 9mm**

**Sound Reduction: 40 DB's**

**Length: 13 3/8"**

**Diameter: 1 5/8"**

**Weight: 34 oz (with barrel & mount)**

**Material: Tube – Titanium**

**Baffles – Aluminum**

**Barrel and Mount – Steel**

**Finish: Black Cerakote**

## **WARNING**

Read the operation and maintenance manual in its entirety before using suppressor. Failure to follow installation and maintenance instructions detailed in this manual can result in potential for serious injury to the user and damage the weapon.

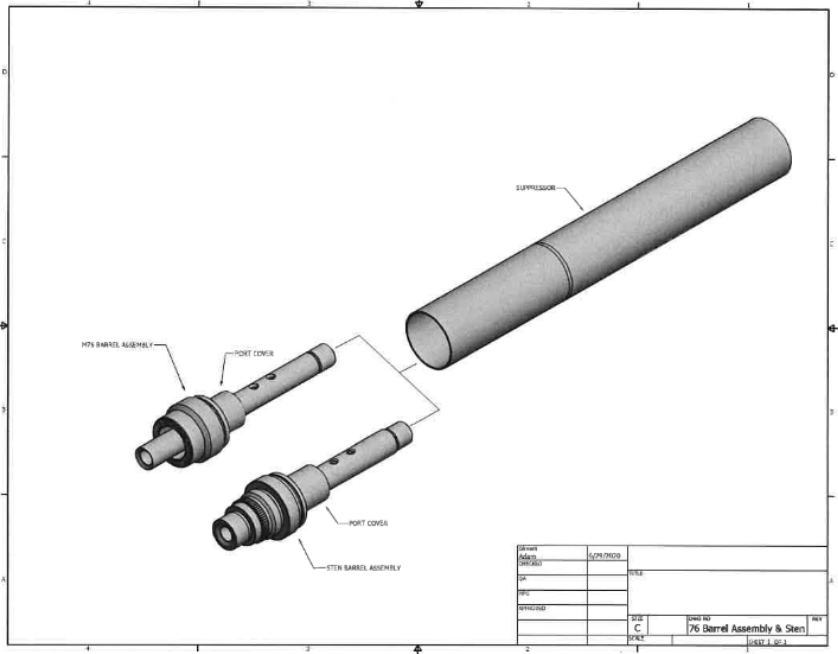
## **Verify Firearm is Unloaded**

Visually and physically confirm your firearm is unloaded before attempting or performing any of the procedures in this manual. Failure to ensure the firearm is unloaded could result in unintentional discharge, causing injury or death.

## **Burn Warning**

Allow suppressor to cool to ambient temperature before removal and or service. The outside surface temperature of this suppressor may exceed 40C/104F. Therefore protective gloves should be worn at all times in attaching or detaching the suppressor. Failure to do so may result in severe burns to hands and any other unprotective skin surface.

# Suppressor Print



The STEN / 76 Suppressor is designed to be one of the most efficient suppressors available for the STEN II and the Smith & Wesson M-76 submachine guns. This suppressor is rated for full auto use. The unit consists of a suppressor and barrel assemble. This allows the user to replace the barrel assembly on their weapon and screw this assembly into either the STEN II or Smith & Wesson M-76 without any modification to their weapon. The assembly process is as follows:

**Warning:** First, make sure the magazine is removed from the weapon and visually check the weapon to verify it is unloaded.

For the Smith & Wesson M-76, Pull the bolt back and lock it in place then simple push the ratchet lever on the weapon to release the barrel assembly and unscrew it counter clock wise to remove it from the weapon. Then install the barrel assembly onto the weapon. After the assembly is seated on the weapon and you want to stay subsonic with the ammo, use a 7/8" wrench to remove the port hole cover. Than install the suppressor onto the barrel using the thread on the barrel. The suppressor might have a tight fit on the O-ring. If this is the case apply a little grease on the O-ring to help this tube go over it.

For the STEN II, Pull the bolt back and lock it, then pull the ratchet lock out and unscrew the barrel. Then screw the suppressor barrel assembly into place and release the ratchet lock. After the assembly is seated on the weapon and you

want to stay subsonic with the ammo, use a 7/8" wrench to remove the port hole cover. Then install the suppressor onto the barrel using the thread on the barrel.

**Cleaning:** The STEN / 76 suppressor is a sealed unit and can not be taken apart. This style suppressor has had over 250,000 before it needs cleaning. A 9mm bore brush can be run thru the center hole to make sure there is no build up in the hole. The barrel with the ports will tend to get dirty and any gun barrel cleaning fluid will help to remove this build up. If you have a build up of carbon and it is affecting the efficiency of the suppressor, you can send it into GSL Technology, Inc. and we can bring it to its original sound reduction levels.